

ROLLER

TOOLING LAB

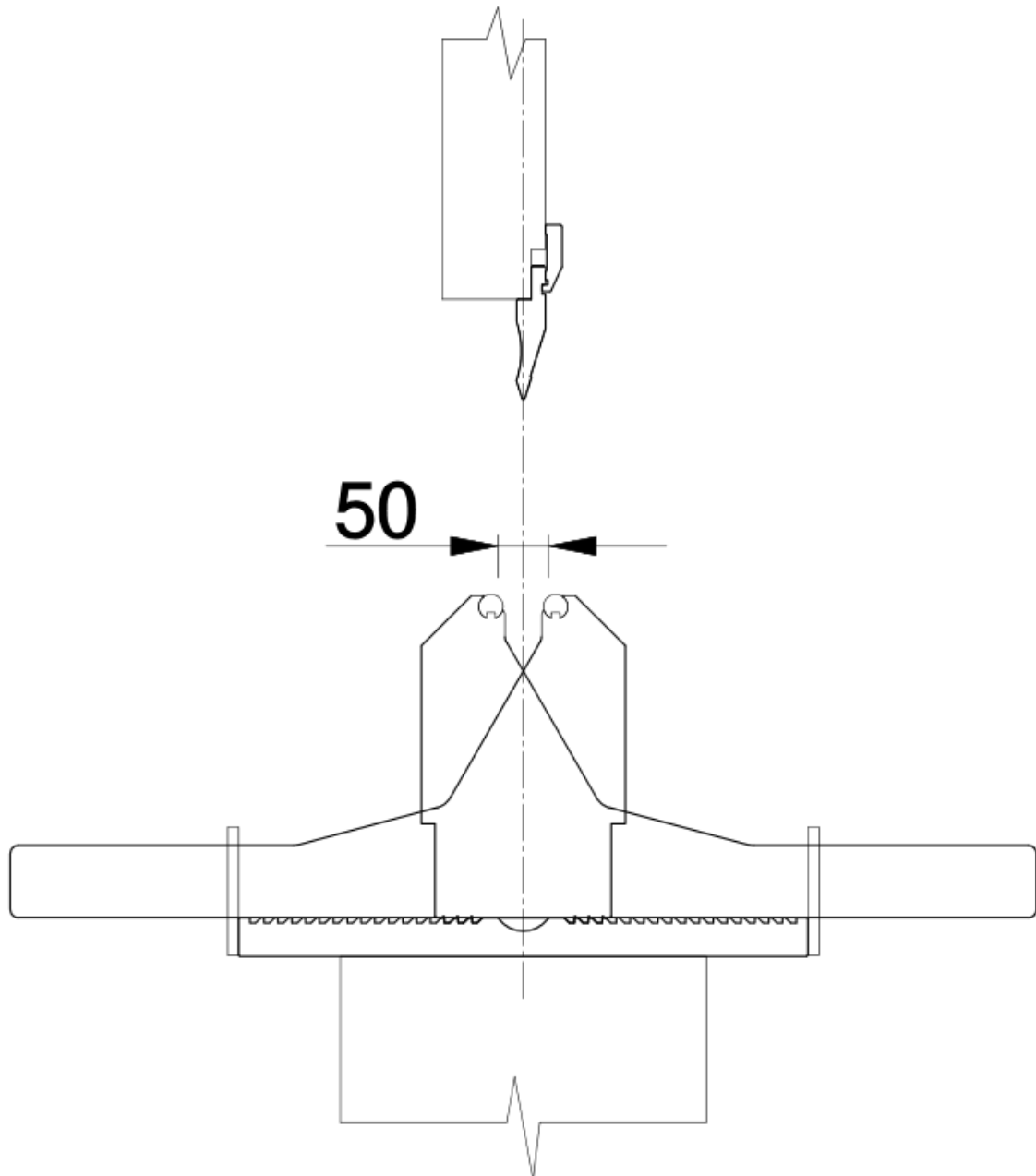
DIE HOLDER ASSEMBLY INSTRUCTION

User Manual – Original Instruction

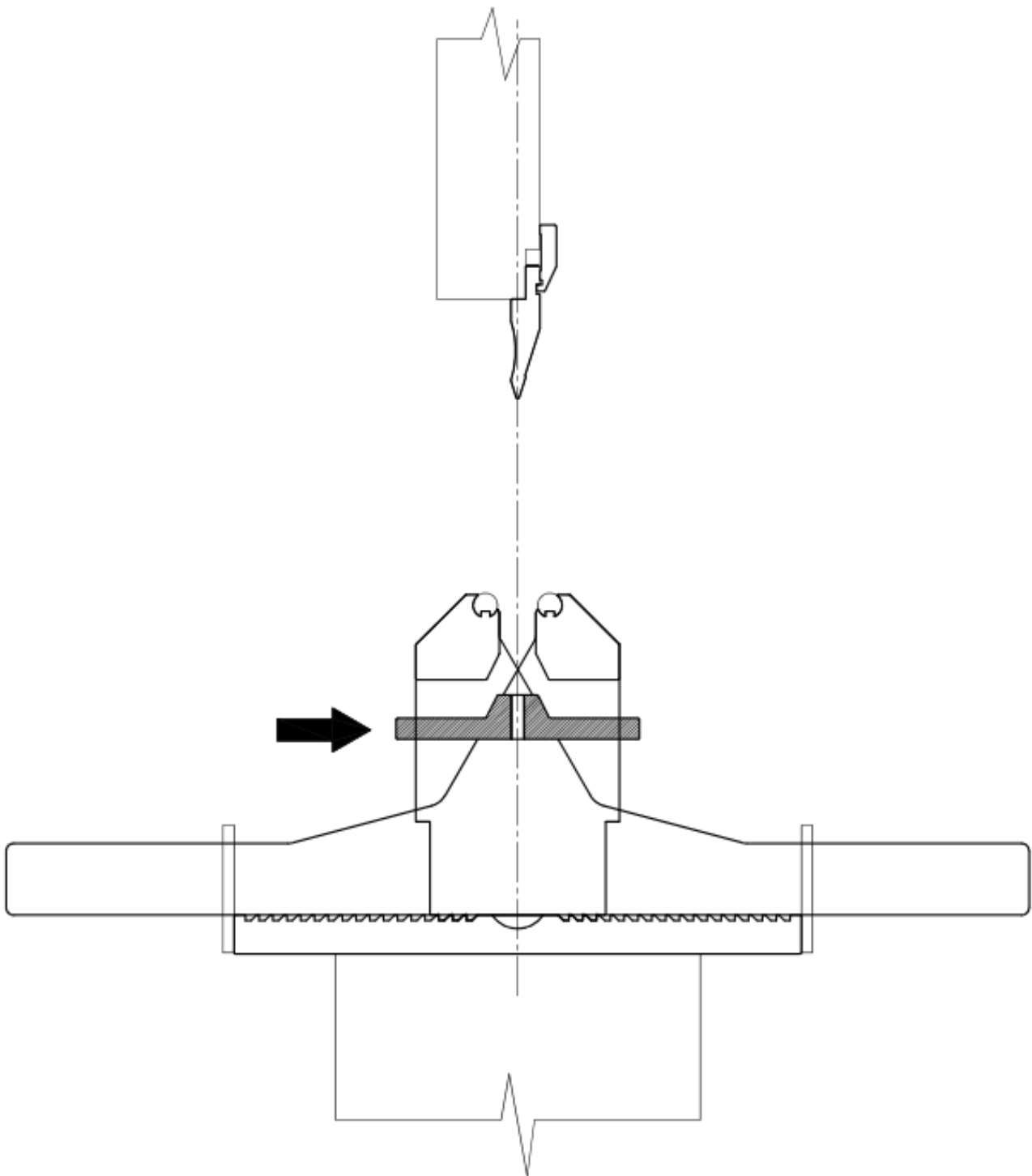
DIE HOLDER ASSEMBLY INSTRUCTION

Here below there are explain all the steps to install the die holder on the vario

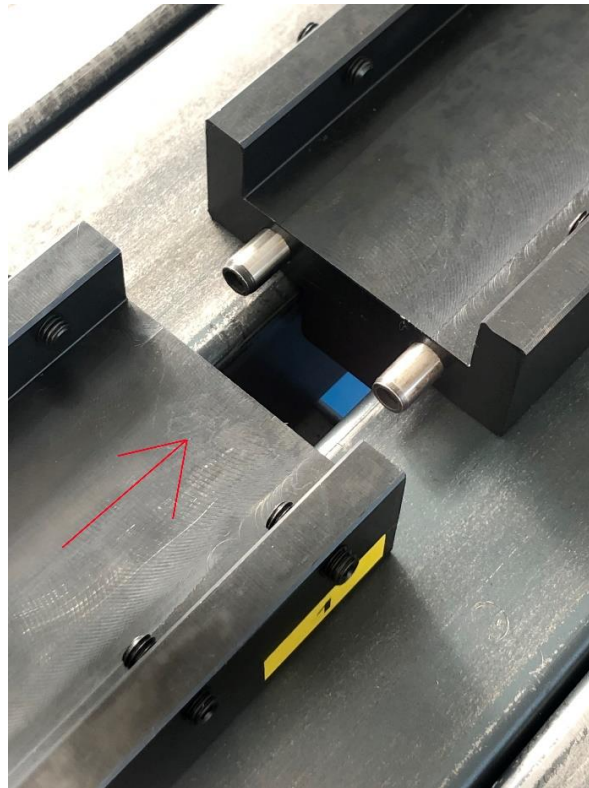
1. place the opening of the die in V50 mm position



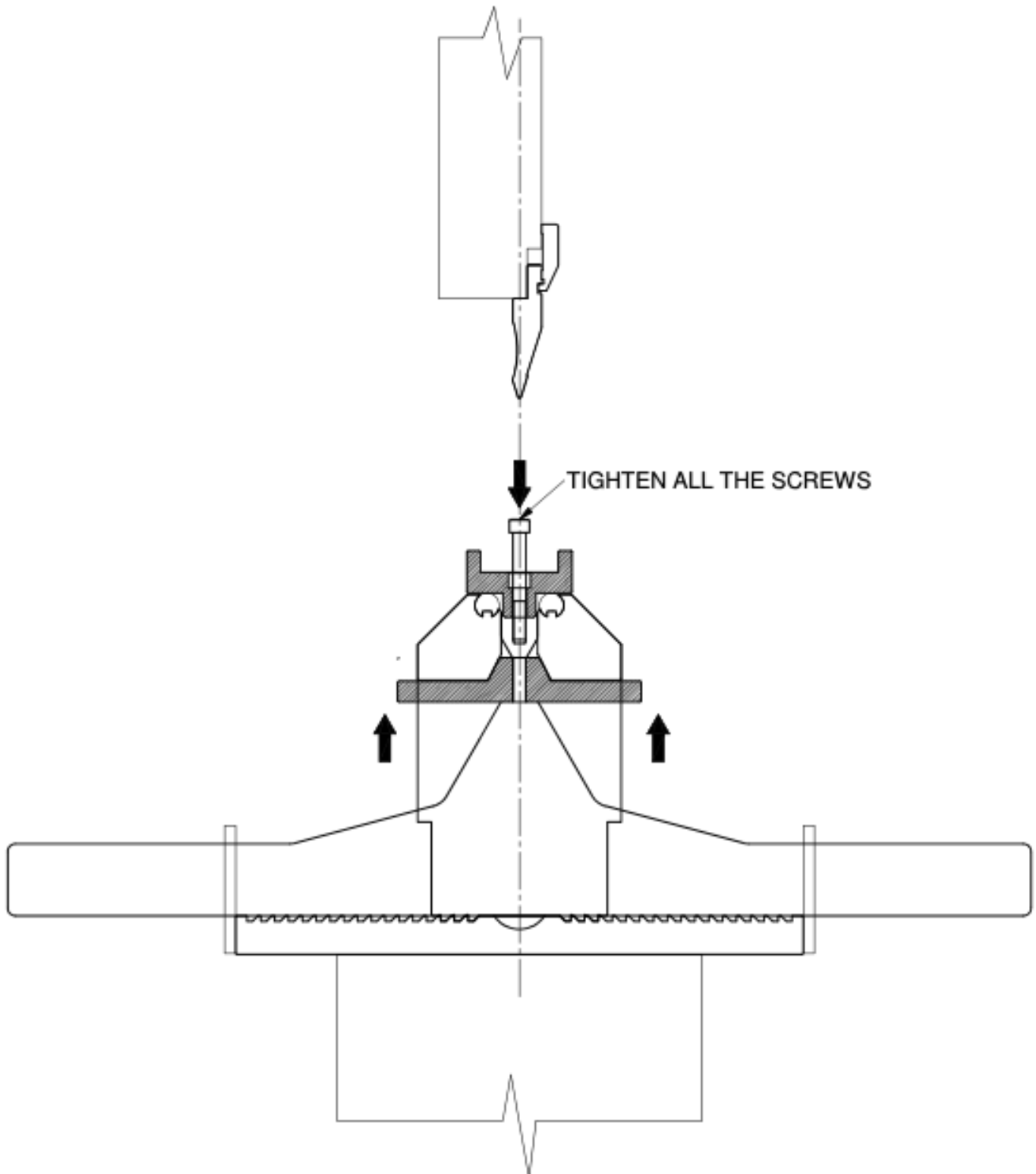
2. Insert all the fixing wedges into the square openings made in the metal cover on the side of the die



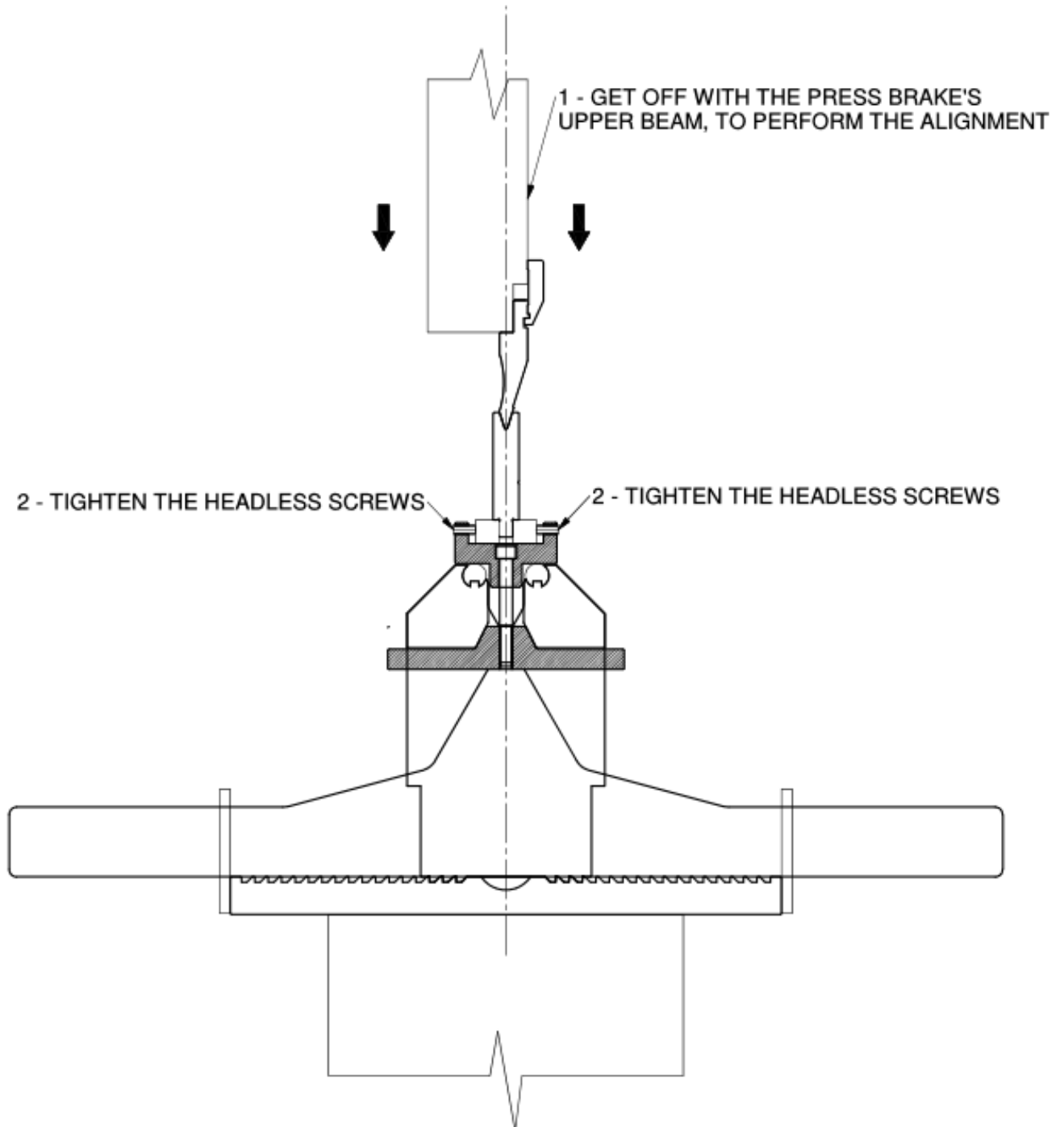
3. Insert one adapter at a time from above (following the numbers), and aligning them with each other using the pins on the heads



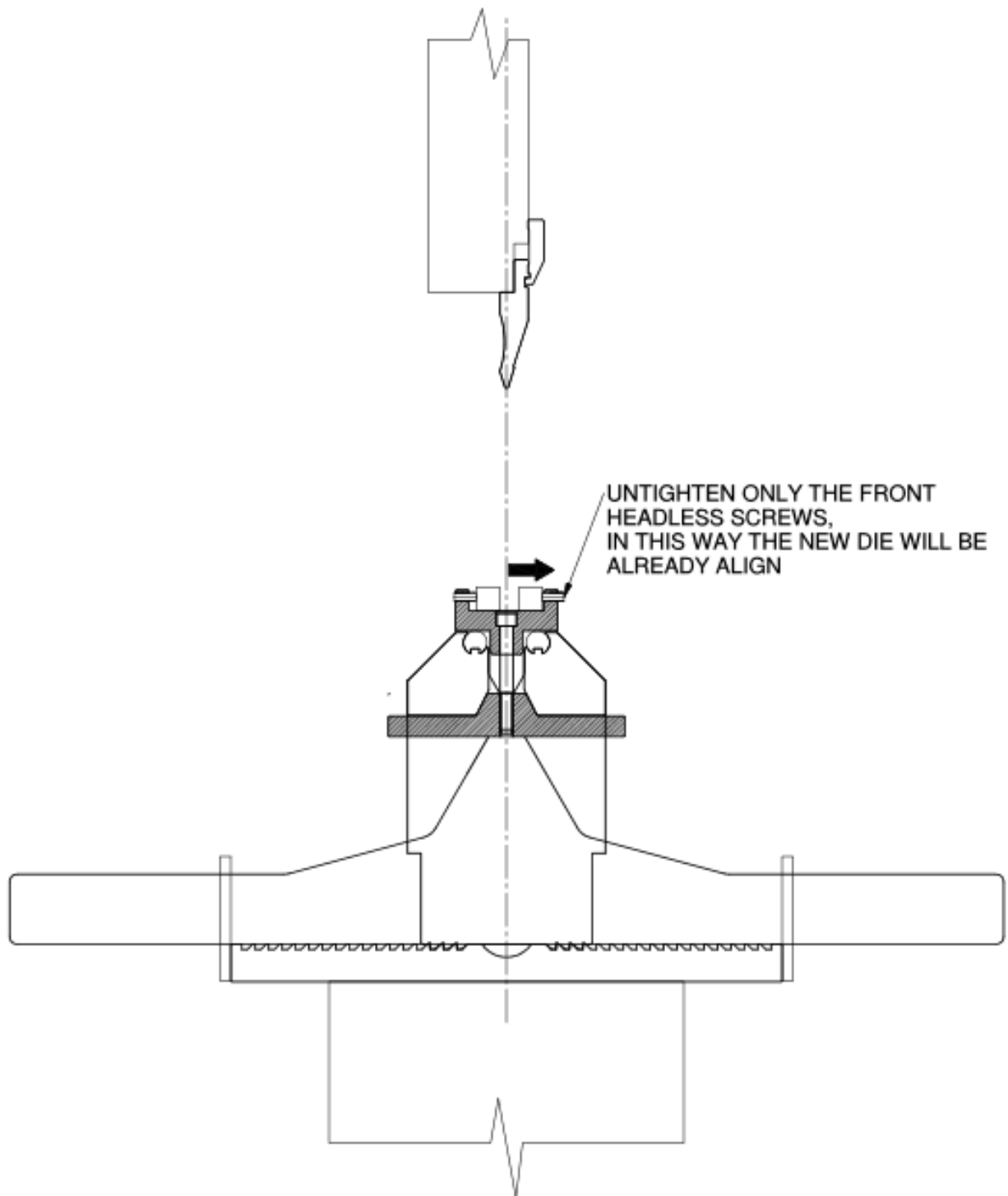
4. Block the dies holder using the supplied screws



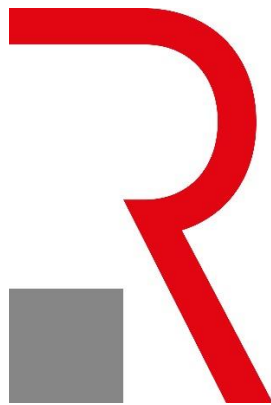
5. Place the square bars 22mmX22mm, and the die, and follow the steps below:



6. Now you are ready to bend.
7. One more thing: if you want to change the die you have to follow this following instruction:



8. It is recommended to align (step N°5) each time that the die holders are disassembled.



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